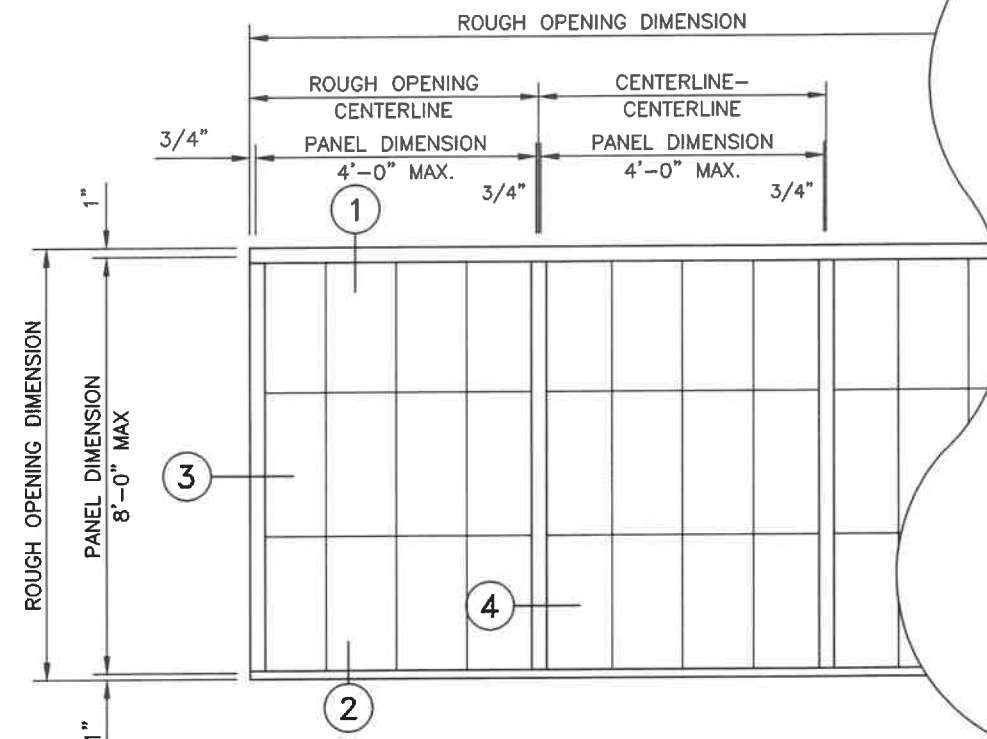
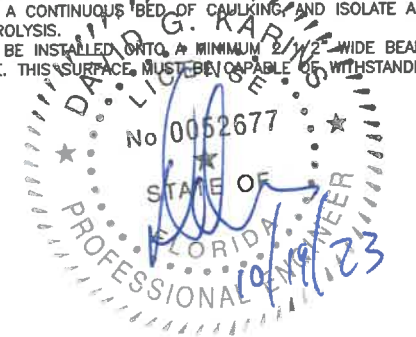




GENERAL NOTES:

1. THIS PRODUCT HAS BEEN EVALUATED AND IS IN COMPLIANCE WITH THE 2023 FLORIDA BUILDING CODE "BTH EDITION" (FBC) STRUCTURAL REQUIREMENTS INCLUDING THE "HIGH VELOCITY HURRICANE ZONE" (HVHZ).
2. THE SYSTEM DETAILED HEREIN IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR SITE SPECIFIC. WHERE SITE SPECIFIC DOCUMENTS ARE REQUIRED, A LICENSED ENGINEER OR REGISTERED ARCHITECT SHALL PERFORM ANALYSIS AND PREPARE SITE SPECIFIC DOCUMENTS FOR VARIATIONS IN SIZE, SHAPE, LAYOUT, ADDITIONAL FRAMING, ETC. AND SHALL BE USED IN CONJUNCTION WITH THIS DOCUMENT.
3. INSTALLER TO SET HEAD, SILL, AND JAMB IN A CONTINUOUS BED OF CAULKING, AND ISOLATE ALUMINUM FROM DISSIMILAR METALS TO PREVENT ELECTROLYSIS.
4. THE KALWALL WALL SYSTEM IS DESIGNED TO BE INSTALLED ONTO A MINIMUM 2 1/2" WIDE BEARING SURFACE FOR PROPER SYSTEM PERFORMANCE. THIS SURFACE MUST BE CAPABLE OF WITHSTANDING ALL LOADS FROM THE KALWALL SYSTEM.



NOTE: TWO ALUM. OR DOUGLAS FIR JAMB SPACER BLOCKS BY INSTALLER. BLOCKS TO BE FASTENED TO JAMB NEAR HEAD AND SILL TIGHT TO PANEL AS SHOWN

FASTENERS BY INSTALLER @6" O.C.

6063-T5

3

6063-T6

#14 X 1" FH (18-8SS) SCREWS (6" O.C.)

3/4"

PANEL DIMENSION

ROUGH OPENING DIMENSION

2 1/2" BATTEN

6063-T5

3/16" BCF TAPE TYPICAL EXTERIOR AND INTERIOR

4

#14 X 2 3/8" FH (18-8SS) SCREWS (12" O.C.)

6063-T6

3/4"

PANEL DIM

NOTE:
INSTALLER TO SET HEAD, SILL AND JAMB
IN A CONTINUOUS BED OF CAULKING, AND
ISOLATE ALUMINUM FROM DISSIMILAR METALS
TO PREVENT ELECTROLYSIS.

THE KALWALL WALL SYSTEM IS DESIGNED TO
BE INSTALLED ONTO A MINIMUM 2 1/2" WIDE
BEARING SURFACE FOR PROPER SYSTEM
PERFORMANCE. THIS SURFACE MUST BE
CAPABLE OF WITHSTANDING ALL LOADS
FROM THE KALWALL SYSTEM.

3	10/12/23	UPDATE TO 2023 FBC "8TH EDITION"	DT	
2	9/15/20	UPDATE TO 2020 FBC "7TH EDITION"	DT	
1	10/2/17	UPDATE TO 2017 FBC "6TH EDITION"	DT	HWS
REV.	DATE	DESCRIPTION	DRAWN BY	CHECKED BY
DRAWINGS ISSUED BY KALWALL® CORP. ILLUSTRATE THE COMPLETE SCOPE OF WORK TO BE PERFORMED BY KALWALL. IF SCOPE OF WORK DOES NOT INCLUDE INSTALLATION, JOINT SYSTEMS AND METHODS FOR JOINING KALWALL PANEL TO KALWALL PANEL AND KALWALL PANEL TO BUILDING ARE SUGGESTED SYSTEMS AND METHODS ONLY AND WHERE AS WE BELIEVE THEY ARE ENTIRELY SATISFACTORY, THEY ARE SUGGESTED ONLY AND NO WARRANTY IS EXPRESSED OR IMPLIED. APPROVAL OF THESE DRAWINGS ACKNOWLEDGES THESE FACTS AND AUTHORIZES MANUFACTURE OF ALL ITEMS AS SHOWN AND DIMENSIONED.			ARCHITECT APPROVAL	
			DATE:	
			CUSTOMER APPROVAL	
PROJECT: FLORIDA PRODUCT APPROVAL SYSTEM FASTENERS—WALLS LOCATION: ARCHITECT:			DATE:	
			ORDER NO.	REL. NO.
			DRAWN BY: DATE: DT 04/10/12	
			CHECKED BY: DATE:	PROJ.CRD.
KALWALL® CORPORATION MANCHESTER, N.H.			DRAWING NO. FL4230	SHEET NO. B 1 OF _____